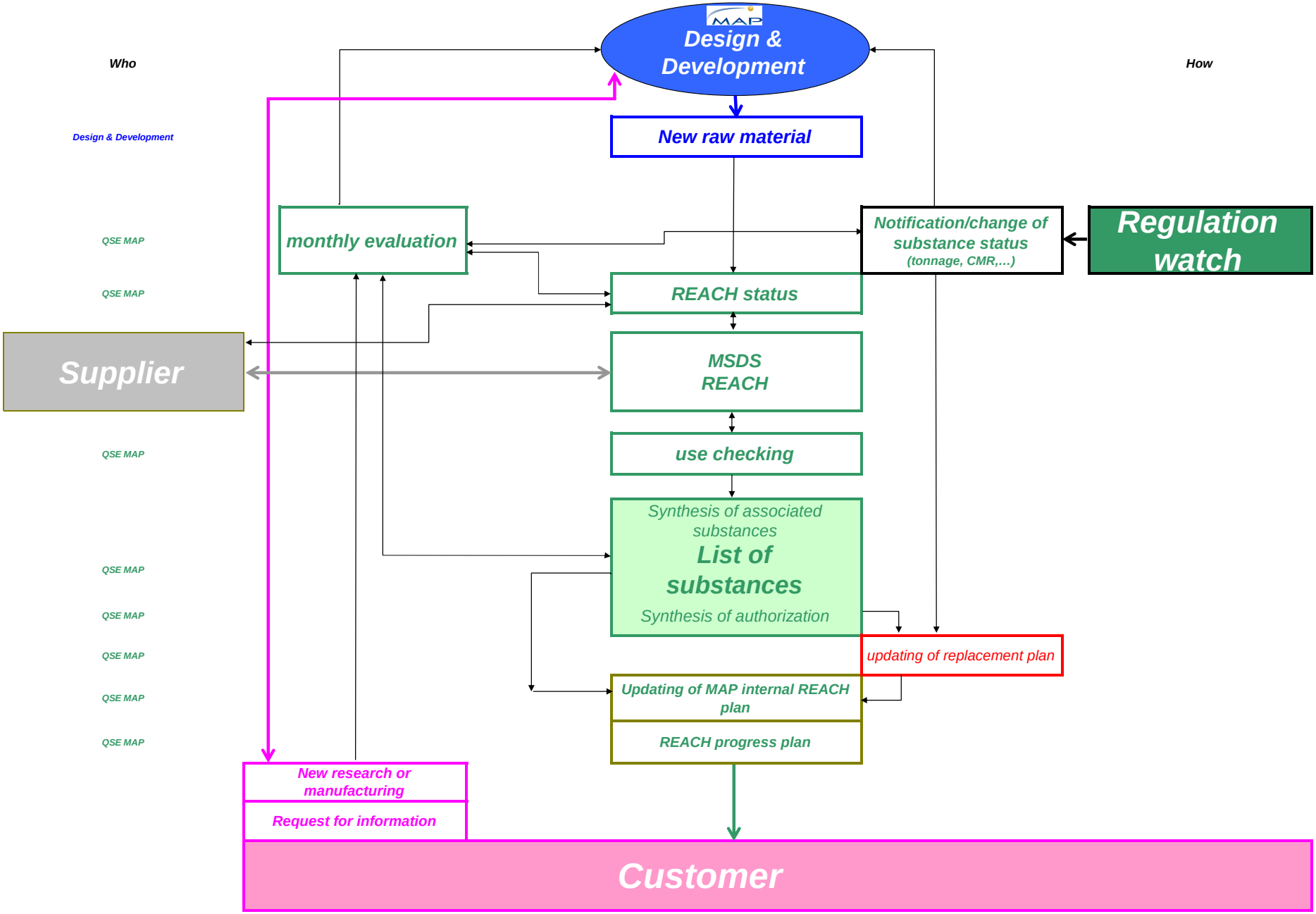
REACH process

Issue 2b